

FORGINGS

*Call our Speed Forging Pit Crew on **Speed Dial 08610 STEEL**
or visit us at www.sovereignsteel.com*

Earth's fastest steel company™



SOVEREIGNSTEEL
SPEED FORGING™

Capability

- Horizontal upset forging
- Closed die forging (drop forge)

Services Included

- Shot blasting for surface cleanliness
- CNC machining to finish products
CNC rough machining
- Heat treatment provided
- Die Design and Manufacture

Product List / Specialise in

- | | |
|---|---------------------|
| - Wheel studs | - Pins |
| - Ball levers | - Shafts |
| - Air bends | - Sleeves |
| - Torque arm | - Feedscrews |
| - Sliding cylinders | - Side rods |
| - Coalpicks | - Towbars |
| - Coalpick sleeves | - Valve plugs |
| - Pistons | - Kingpin forgings |
| - Swaged axle beams
for trailer industry | - Specialised bolts |

Capacity

- Horizontal upset forgings
10mm - 80mm
- Closed die forging (drop forge)
Up to 25 kg
(function of handling)
- Swaged axle beams for trailer industry
Between 1 830mm - 2 200mm track width
- Specialised bolts on application
- Excess of 300t per month capacity

**Forging of EN3A, EN8, EN9, EN19, EN24, EN36
Stainless - 316, 304, EN57 (431)**

